

Barudan

ELECTRONIC HIGH SPEED EMBROIDERY MACHINE

**BEJR
BESR
BEX
PARTS BOOK**

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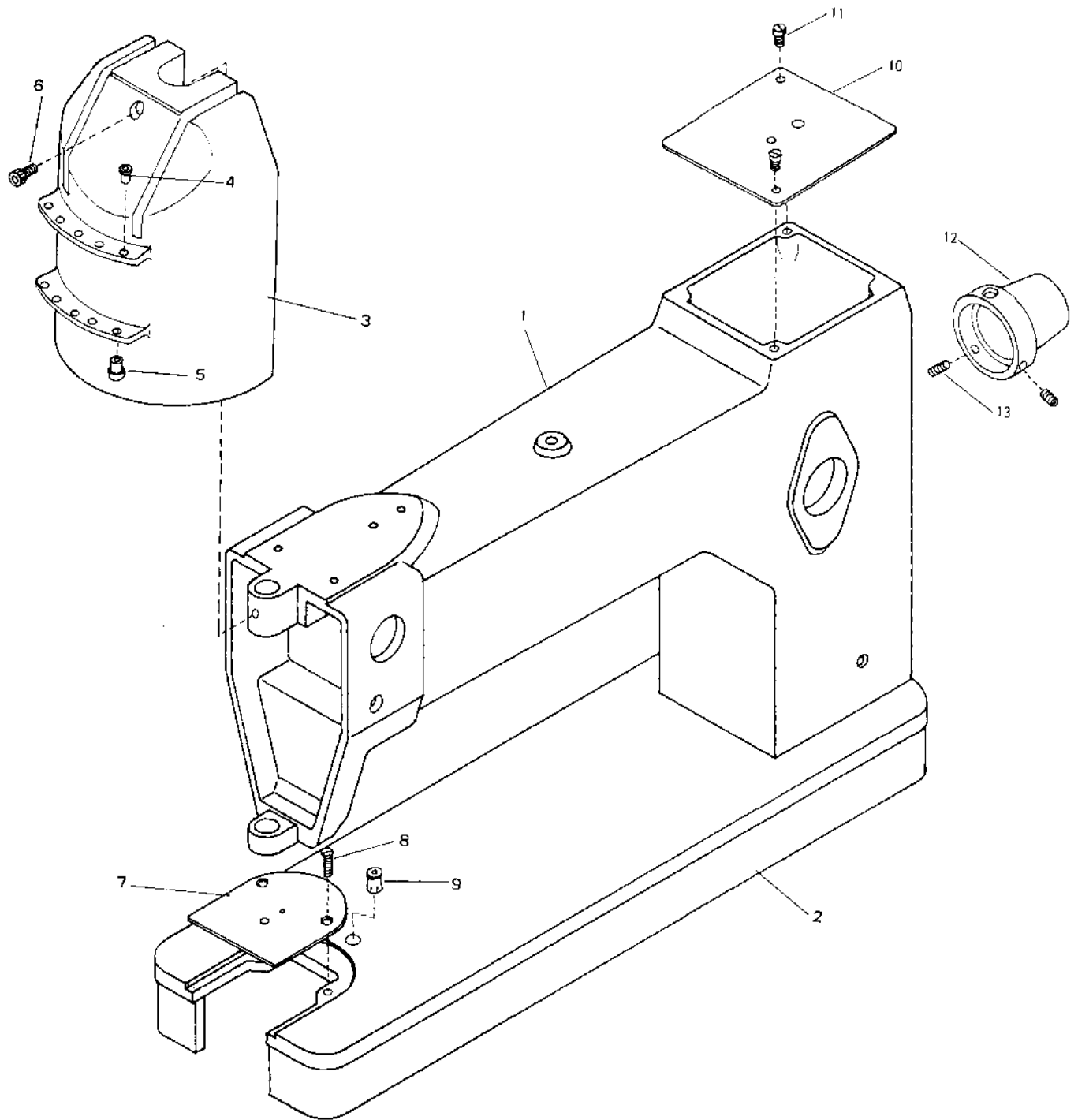
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BEJR.SR ELECTRONIC HIGH SPEED EMBROIDERY MACHINE PARTS LIST

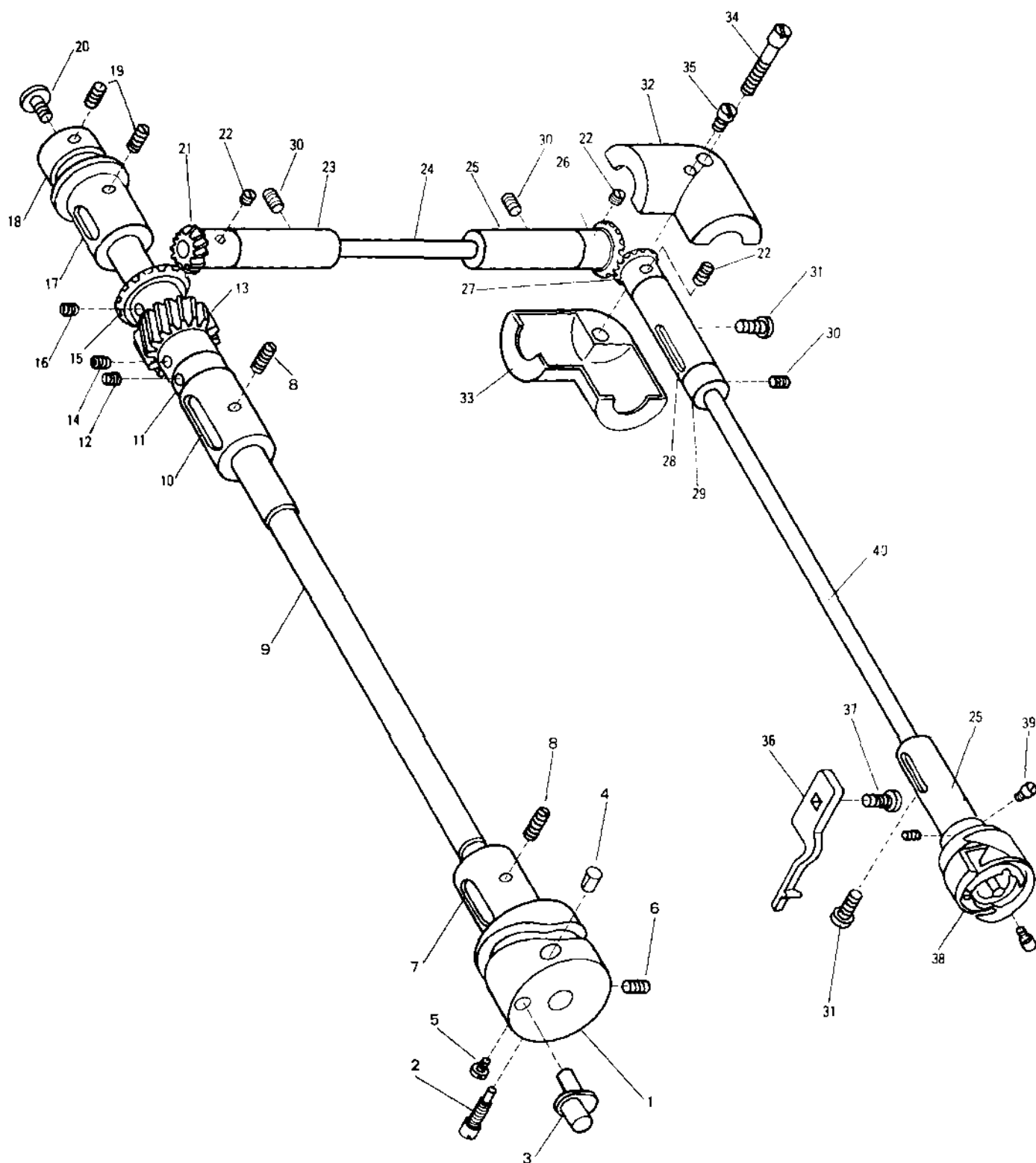
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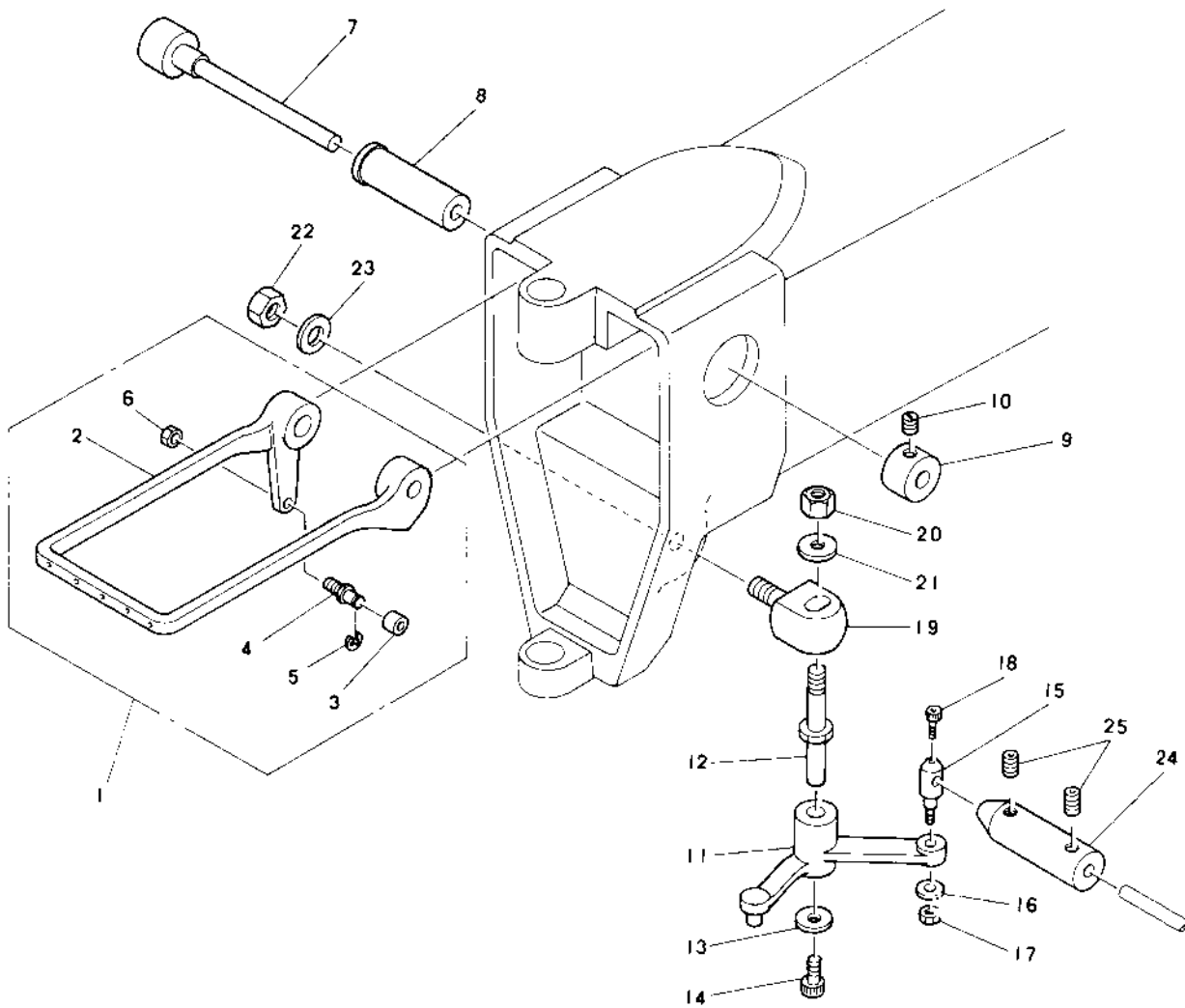
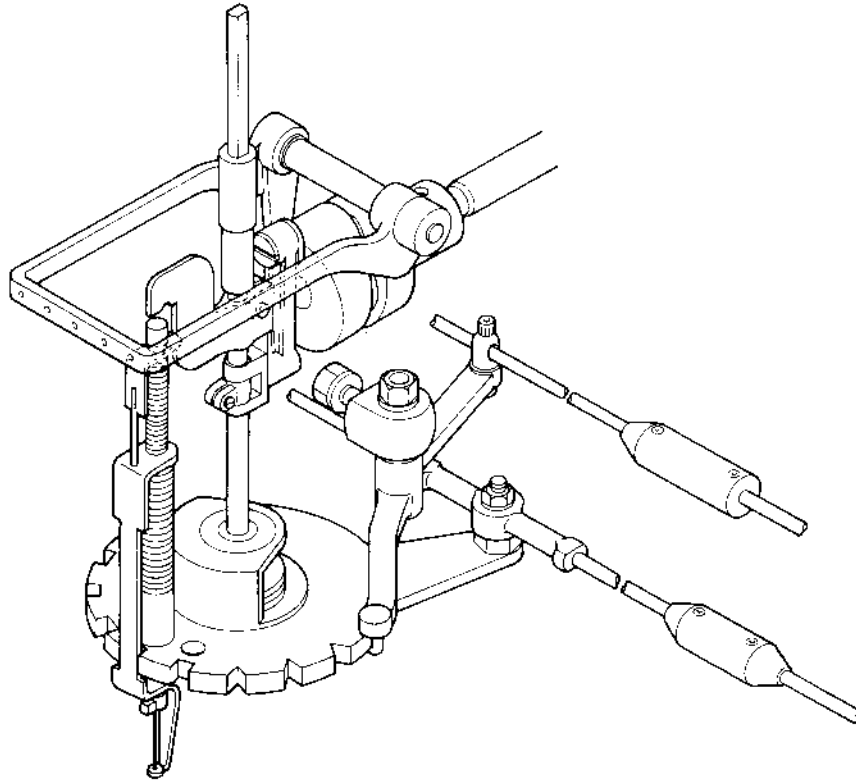
SEWING HEAD

No.			Description
1	2111F		SEWING HEAD
2	2121F		SEWING HEAD BASE PLATE
3	2512F		SEWING HEAD COVER
4	2492F		CERAMIC GUIDE (UPPER)
5	2493F		CERAMIC GUIDE (LOWER)
6			ALAN SCREW
7	2513F		NEEDLE PLATE
8			NEEDLE PLATE SCREW (SM 11/64 - 40)
9	2255F		DUSTPROOF OILER
10	2516F		ARM SHAFT GEAR COVER
11			RETAINING SCREW FOR G 10 (SM 3/16 - 28)
12	2511F		REAR BEARING COVER
13			GRUB SCREW (M 6)



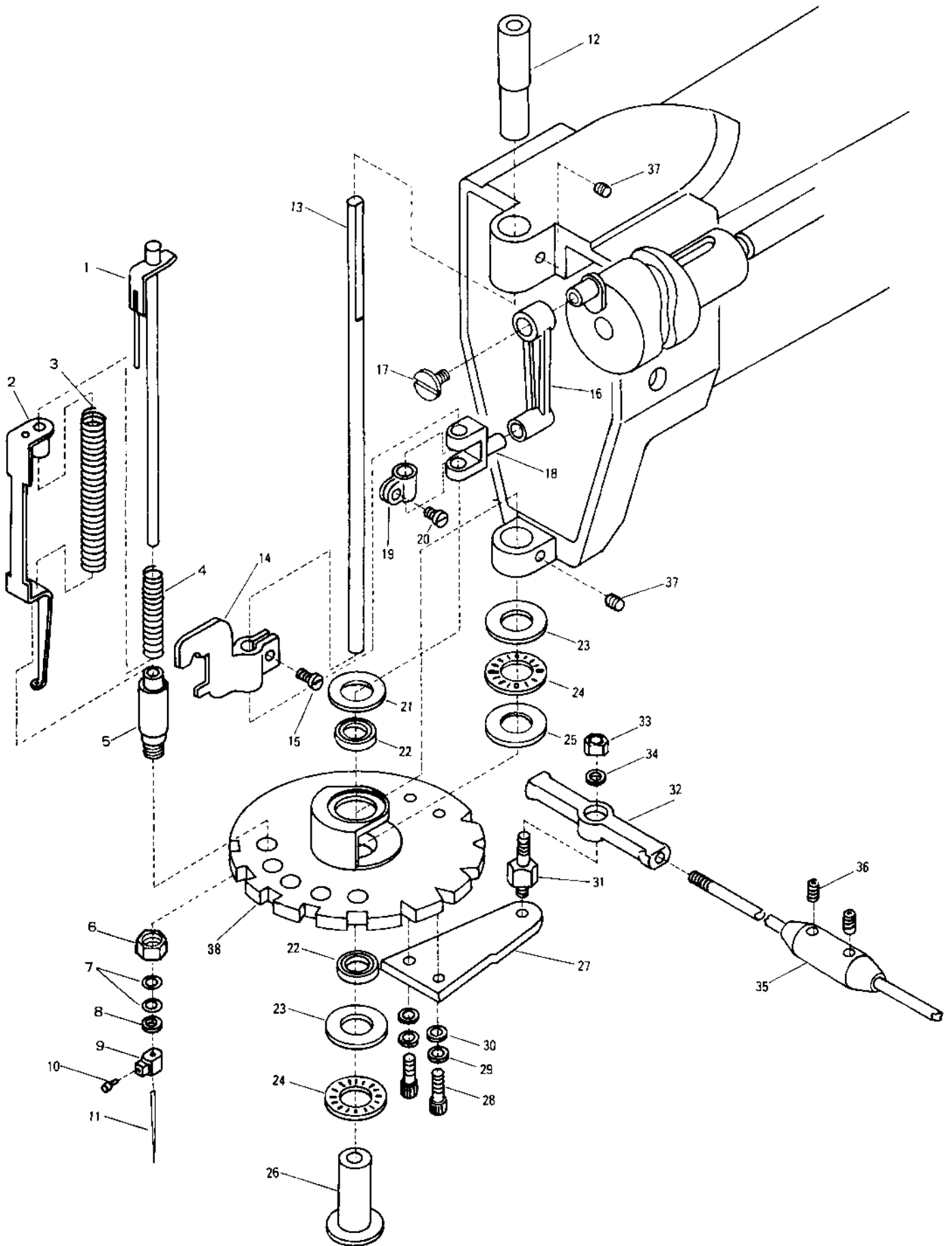
SEWING HEAD DRIVE

No.			Description
1	2341F		TAKE UP LEVER CAM
2	2342F		LOCATING SCREW
3	2343F		CRANK PIN
4	2344F		RETAINING PIN FOR H3
5			SCREW FOR H4 (SM 3/16 - 32)
6			GRUB SCREW (M 6)
7	2214F		FRONT ARM SHAFT BUSH
8			GRUB SCREW (SM 15/64 - 28)
9	2211F		ARM SHAFT
10	2216F		ARM SHAFT CENTRE BUSH
11	2218F		COLLAR
12			GRUB SCREW (SM 15/64 - 28)
13	2212F		HELICAL GEAR
14			GRUB SCREW (M 6)
15	2213F		BEVEL GEAR (LARGE)
16			GRUB SCREW (SM 1/4 - 40)
17	2215F		REAR BUSH
18	2219F		COLLAR (SM 15/64 - 28)
19			GRUB SCREW
20	2245F		REAR LOCKING SCREW
21	2246F		BEVEL GEAR (SMALL)
22			GRUB SCREW (SM 1/4 - 40)
23	2224F		VERTICAL SHAFT BUSH (UPPER)
24	2225F		VERTICAL SHAFT
25	2223F		BUSH
26	2247F		BEVEL GEAR (VERTICAL SHAFT)
27	2248F		BEVEL GEAR (HOOK SHAFT)
28	2222F		HOOK SHAFT BUSH (REAR)
29	2229F		COLLAR
30			GRUB SCREW (SM 15/64 - 28)
31			SCREW (SM 15/64 - 28)
32	2227F		GREASE COVER (RHS)
33	2228F		GREASE COVER (LHS)
34			SCREW (SM 9/32 - 28)
35			SCREW (SM 15/64 - 28)
36	2251F		HOOK BASE RETAINING FINGER
37			SCREW FOR H36
38	2231F		SEWING HOOK AND BASE
39			SCREW
40	2221F		HOOK SHAFT



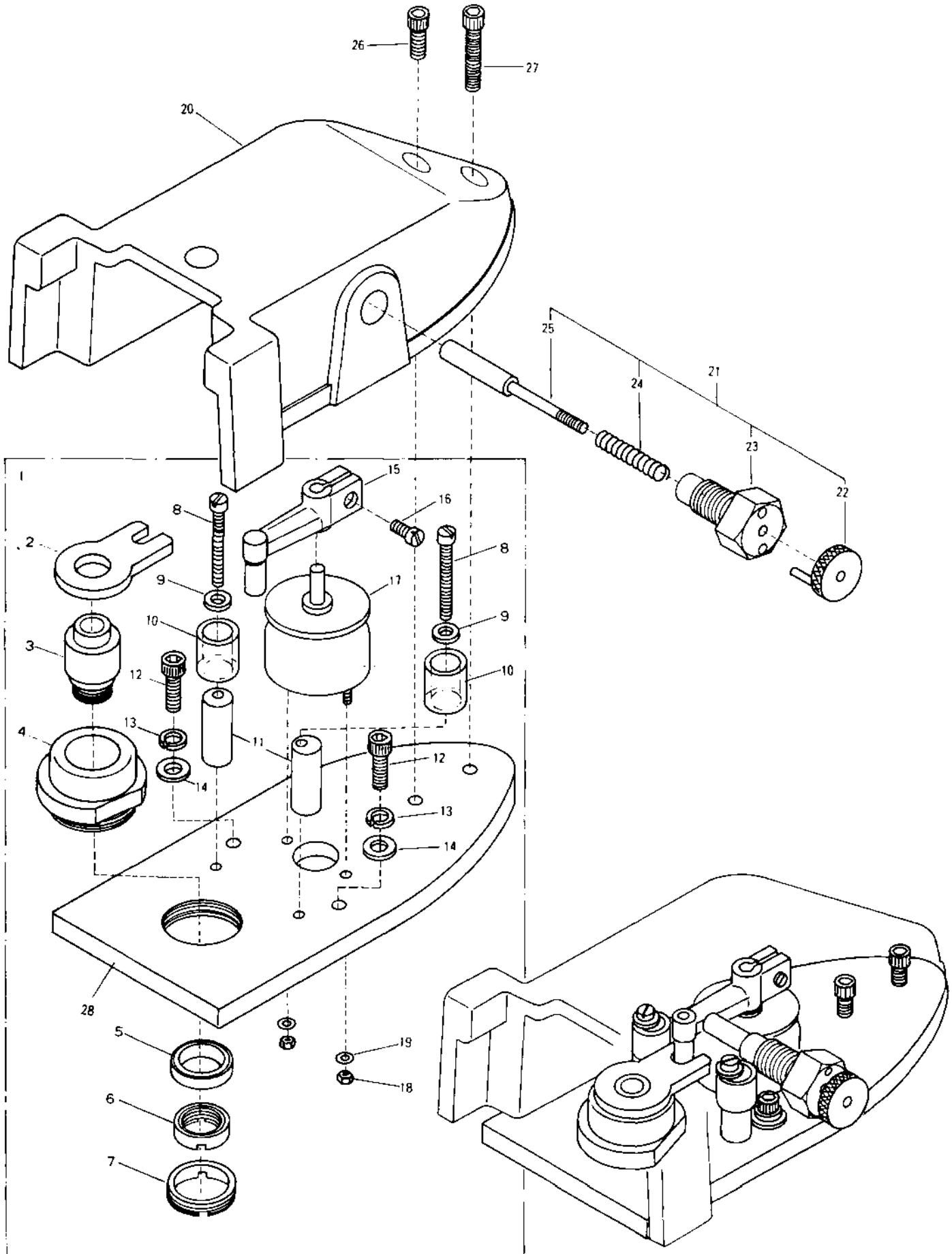
ROTARY COLOUR CHANGE HEAD AND TAKE UP MECHANISM

No.			Description
1	2303F		TAKE UP LEVER ASSY COMPLETE
2	2349F		TAKE UP LEVER
3	2353F		ROLLER
4	2354F		STUD
5			CIRCLIP
6			NUT
7	2351F		TAKE UP LEVER SHAFT
8	2352F		TAKE UP SPINDLE BUSH
9	2355F		COLLAR
10			SCREW (SM 1/4 - 40)
11	2361F		LOCK LEVER
12	2363F		THREADED STUD
13			WASHER
14			SOCKET SCREW (M 5)
15	2364F		LOCK BAR POSITIONING CLAMP
16			WASHER
17			NUT (M 4 X 0.7)
18			BOLT (M 4 X 0.7)
19	2365F		LOCK LEVER BRACKET
20			NUT (M 8)
21			WASHER
22			NUT (M 10)
23			WASHER
24	3339F		LOCK BAR HAND GRIP
25			SCREW (M 5 X 0.8)



ROTARY COLOUR CHANGE HEAD AND TAKE UP MECHANISM

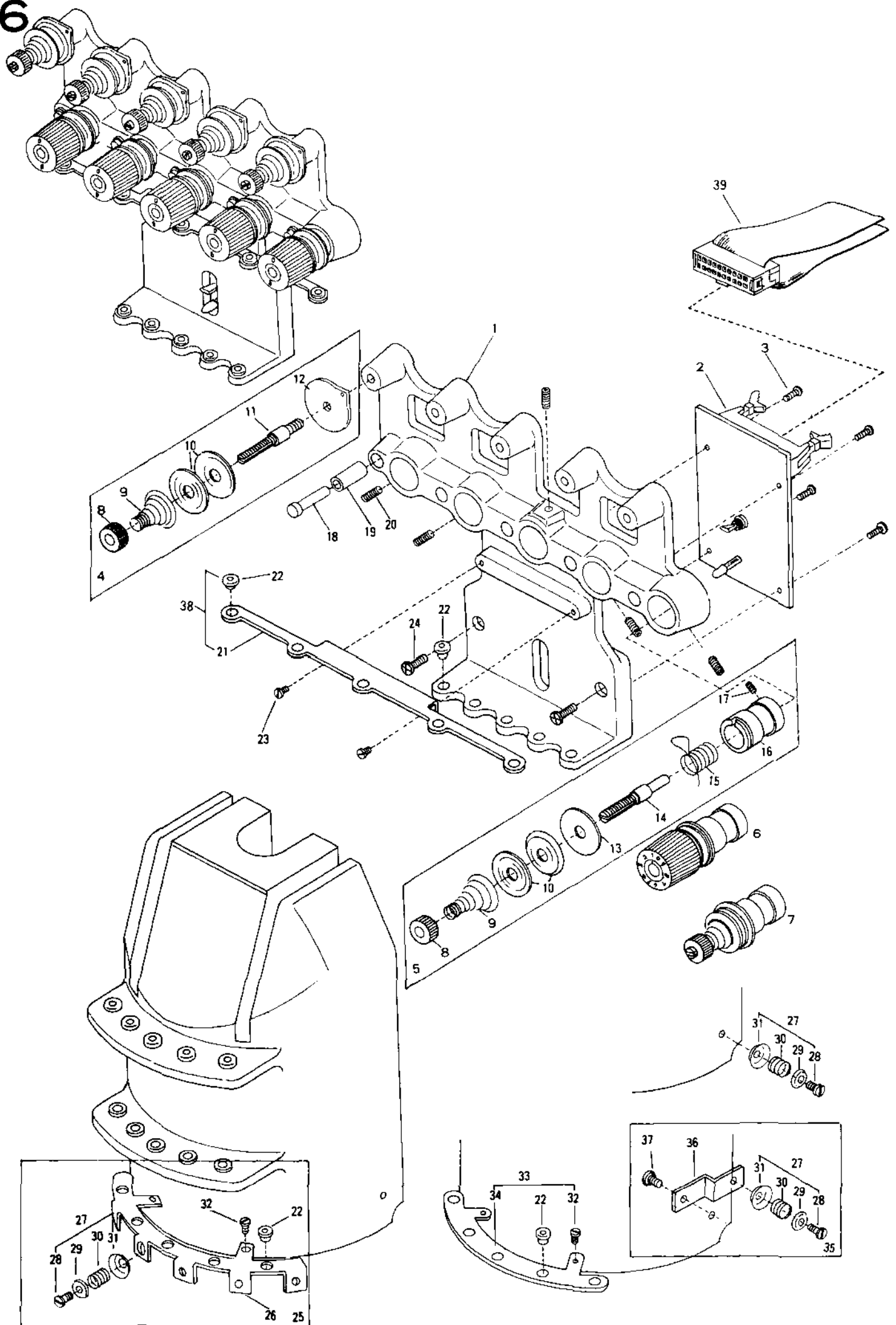
No.			Description
1	2301F		NEEDLE BAR ASSY
2	2302F		PRESSER FOOT
3	2318F		NEEDLE BAR SPRING (WIDE)
4	2321F		NEEDLE BAR SPRING (NARROW)
5	2313F		THREADED BUSH (TURRET ASSY)
6			HEXAGONAL NUT (M 10)
7	2391F		NYLON WASHER (THIN)
8	2393F		NYLON BUSH
9	2323F		NEEDLE CLAMP
10			NEEDLE CLAMP SCREW (SM 9/64 - 40)
11	2325F		NEEDLE (SPECIFY NEEDLE GAUGE)
12	2332F		UPPER BUSH
13	2331F		NEEDLE BAR DRIVER SHAFT
14	2334HJ		NEEDLE BAR DRIVER
15			SCREW (SM 9/64 - 40)
16	2346F		NEEDLE BAR CONNECTING LINK
17	2345F		SCREW FOR K16
18	2347F		NEEDLE BAR DRIVING FORK
19	2348F		NEEDLE SHAFT CLAMP
20			SCREW FOR K19
21	2312F		THRUST RACE WASHER FOR K38
22	SSA-2015F(NMB)		BEARING SPACER
23	GS-1528		GS-1528 THRUST RACE WASHER FOR K24
24	NTB-1528		THRUST RACE
25	AS-1528		THRUST RACE WASHER FOR K24
26	2333F		BEARING SHAFT
27	2335F		TURRET POSITION BRACKET
28			ALAN SCREW FOR K27 (M 5)
29			SPRING WASHER
30			WASHER FOR K28
31	2336F		PIVOT CONNECTING STUD
32	RD4020(NMB)		PIVOT COUPLING
33			NUT FOR K31 (M 4 X 0.75)
34			WASHER FOR K31
35	3338F		COLOUR CHANGE ROD HAND GRIP
36			GRUB SCREW (M 5 X 0.8)
37			GRUB SCREW FOR K12 AND K26 (SM 15/64 - 28)
38	2311F		NEEDLE BAR TURRET PLATE



JUMP STITCH MECHANISM

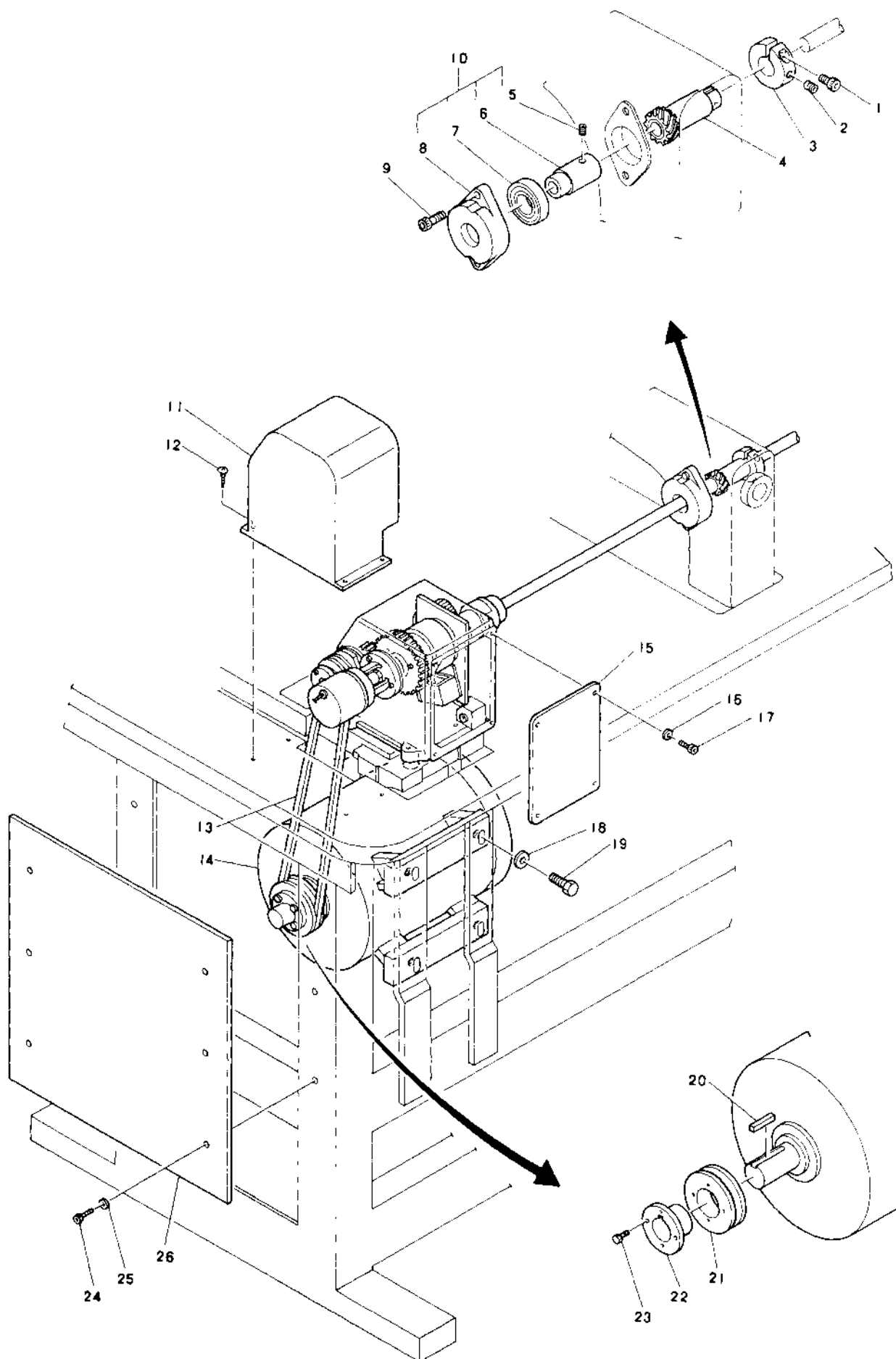
No.	Description	
1	2402F	JUMP STITCH MECHANISM COMPLETE
2	2443F	ACTUATING LEVER
3	2444F	BUSH
4	2445F	GUIDE BUSH
5	A2015(NMB)	BALL RACE
6	2447F	ROUND NUT
7	2446F	ROUND NUT
8		SCREW (M 4 X 0.75)
9		WASHER
10	2449F	NYLON STOP
11	2448F	ADJUSTABLE ECCENTRIC FOR STOP
12		SCREW
13		SPRING WASHER
14		WASHER
15	2442F	LEVER
16		SCREW FOR L15 (SM 9/64 - 40)
17	2461F	ROTARY SOLENOID
18		NUT FOR L17 (M 3 X 0.5)
19		WASHER FOR L18
20	2451HJ	COVER JUMP STITCH MECHANISM
21	2403F	HEAD ISOLATOR ASSY
22	2452F	CLUTCH RELEASE PIN
23	2455F	ISOLATOR PIN RETAINING BOLT
24	2456F	SPRING FOR L21
25	2453F	HEAD ISOLATOR ACTUATING PIN
26		SCREW (SHORT) (M 5)
27		SCREW (LONG) (M 5)
28	2441F	SOLENOID BRACKET BASE

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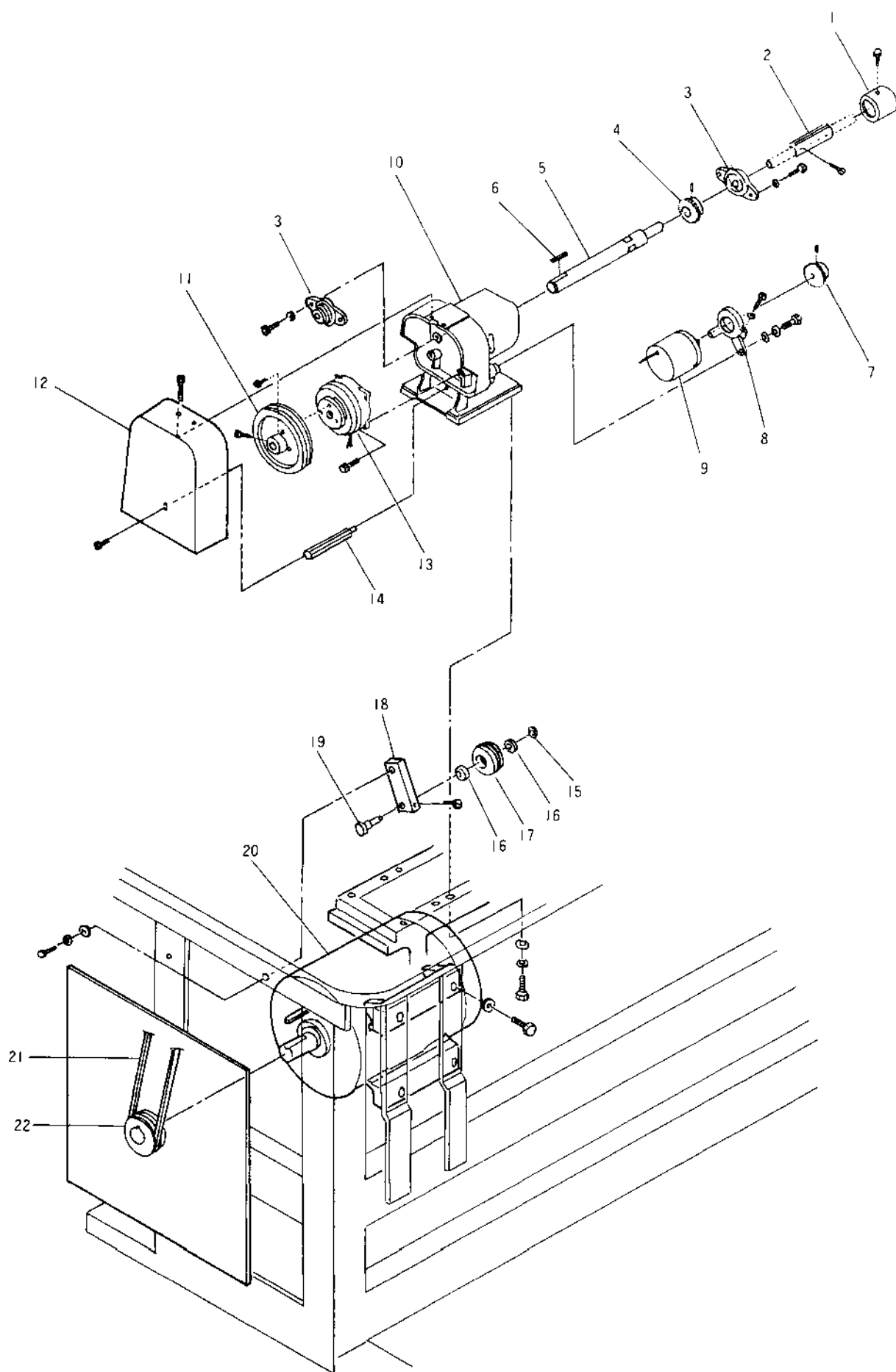
THREAD TENSION ASSEMBLY

No.	Description	
1	2411HJ	THREAD TENSION ASSY BRACKET
2	5118HJ	THREAD BREAK PCB
3		SCREW FOR 2 (M 3 X 0.5)
4	2406F	UPPER TENSION UNIT COMPLETE
5	2407F	LOWER TENSION UNIT COMPLETE
6	2401HJ	LOWER TENSION UNIT ASSEMBLED
7	2408F	UPPER TENSION UNIT ASSEMBLED
8	2471F	ADJUSTING NUT UPPER AND LOWER
9	2436H	THREAD TENSION SPRING
10	2425F	THREAD TENSION DISCS
11	2416F	THREAD TENSION POST (UPPER)
12	2422F	TENSION DISC PLASTIC INSULATOR (UPPER)
13	2475F	TENSION DISC PLASTIC INSULATOR (LOWER)
14	2417F	THREAD TENSION POST (LOWER)
15	2481F	CHECK SPRING
16	2477F	TENSION SPRING HOLDER
17		GRUB SCREW
18	2431F	STOP MOTION CONTACT
19	2432F	INSULATOR
20		SCREW
21		TOP THREAD GUIDE BAR
22	2433F	THREAD GUIDE (CERAMIC)
23	2491F	SCREW FOR M21
24		SCREW FOR M1
25	2501F	THREAD END TRAP UNIT ASSY
26	2521F	THREAD END TRAP BASE PLATE
27	2520F	INDIVIDUAL THREAD END TRAP COMPLETE
28	2525F	SCREW FOR M27
29	2523F	WASHER FOR M27
30	2524F	SPRING FOR M27
31	2522F	THREAD TRAP DISC
32		SCREW TRAP DISC
33	2502F	THREAD END TRAP UNIT ASSY (OLD UNIT)
34	2531F	THREAD END TRAP BASE PLATE
35	2530F	INDIVIDUAL THREAD END TRAP COMPLETE
36	2526F	STAY
37		SCREW
38	2430F	TOP THREAD GUIDE UNIT COMPLETE
39	5141HJ	HEAD PCB CABLE (6 HEADS)
	5142HJ	HEAD PCB CABLE (8 HEADS)
	5143HJ	HEAD PCB CABLE (10 HEADS)
	5144HJ	HEAD PCB CABLE (12 HEADS)



DRIVE MOTOR AND CLUTCH COMPLETE 1

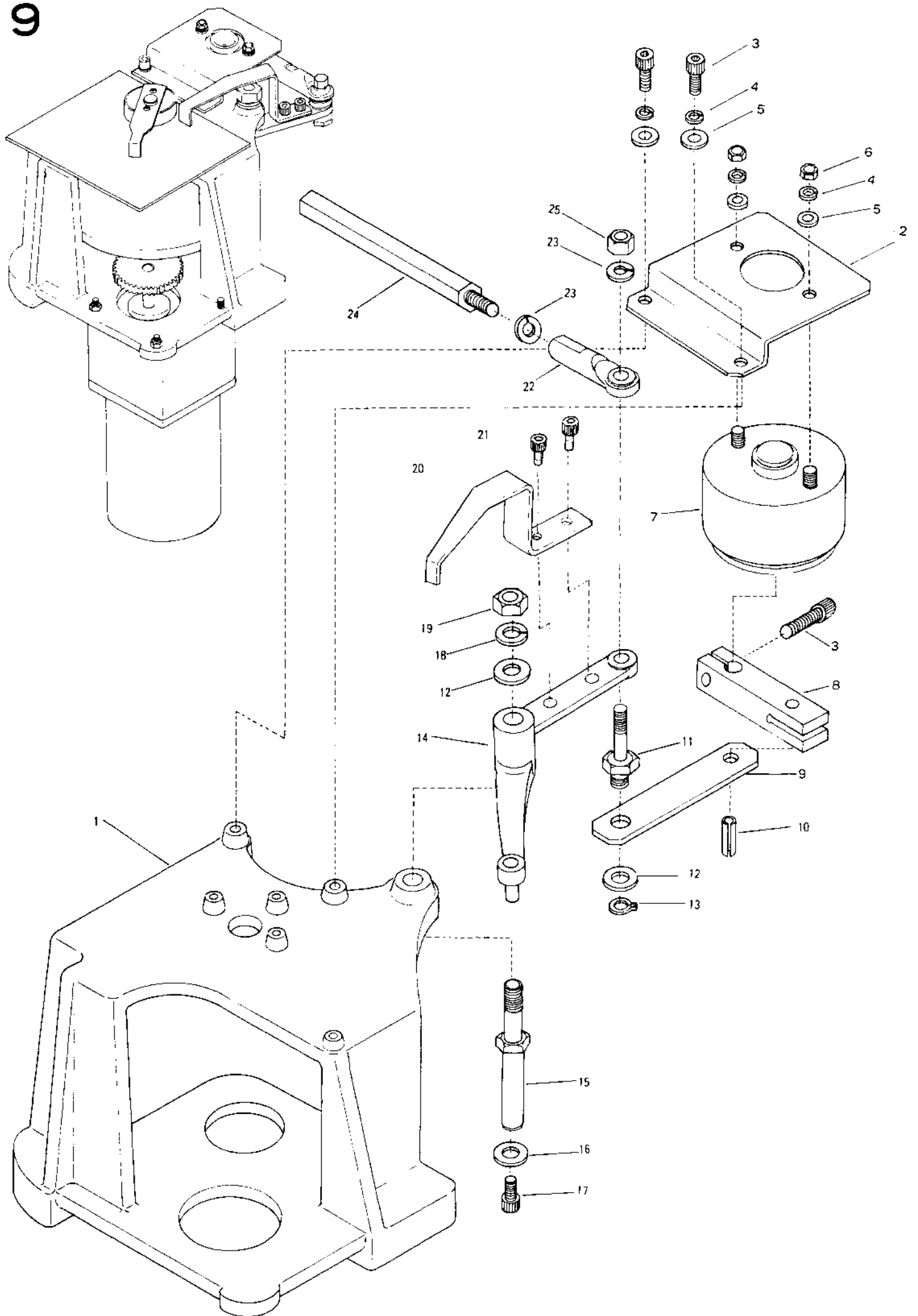
No.	Description
1	BOLT (M 6)
2	SCREW (M 6)
3	3252F HELICAL GEAR CLAMP
4	3251F HELICAL GEAR
5	SCREW (M 6)
6	3226F SHAFT COLLAR
7	NTN6204 BEARING
8	3225F FLANGE
9	BOLT (M 6)
10	3204F FLANGE SET
11	3162HJ-2 BELT COVER
12	SCREW
13	3141HJ DRIVE BELT
14	3111HJ DRIVE MOTOR (3 PHASE)
	3112HJ DRIVE MOTOR (1 PHASE)
15	3163HJ CLUTCH BOX REAR COVER
16	WASHER
17	BOLT (M 4)
18	WASHER
19	BOLT (M 3/8)
20	3136HJ KEY (MOTOR 3P 60Hz)
	3137HJ KEY (MOTOR 3P 50Hz)
	3138HJ KEY (MOTOR 1P 50/60Hz)
21	3131HJ PULLEY (MOTOR 3P 60Hz)
	3122HJ PULLEY (MOTOR 3P 50Hz)
	3128HJ PULLEY (MOTOR 1P 60Hz)
	3129HJ PULLEY (MOTOR 1P 50Hz)
22	3133HJ PULLEY (MOTOR 3P 60Hz)
	3134HJ PULLEY (MOTOR 3P 50Hz)
23	BOLT (M 6)
24	BOLT (M 6)
25	WASHER
26	1191HJ FOOT FRAME SIDE COVER (R)
	1192HJ FOOT FRAME SIDE COVER (L)



DRIVE MECHANISM FOR MAGNETIC BRAKE

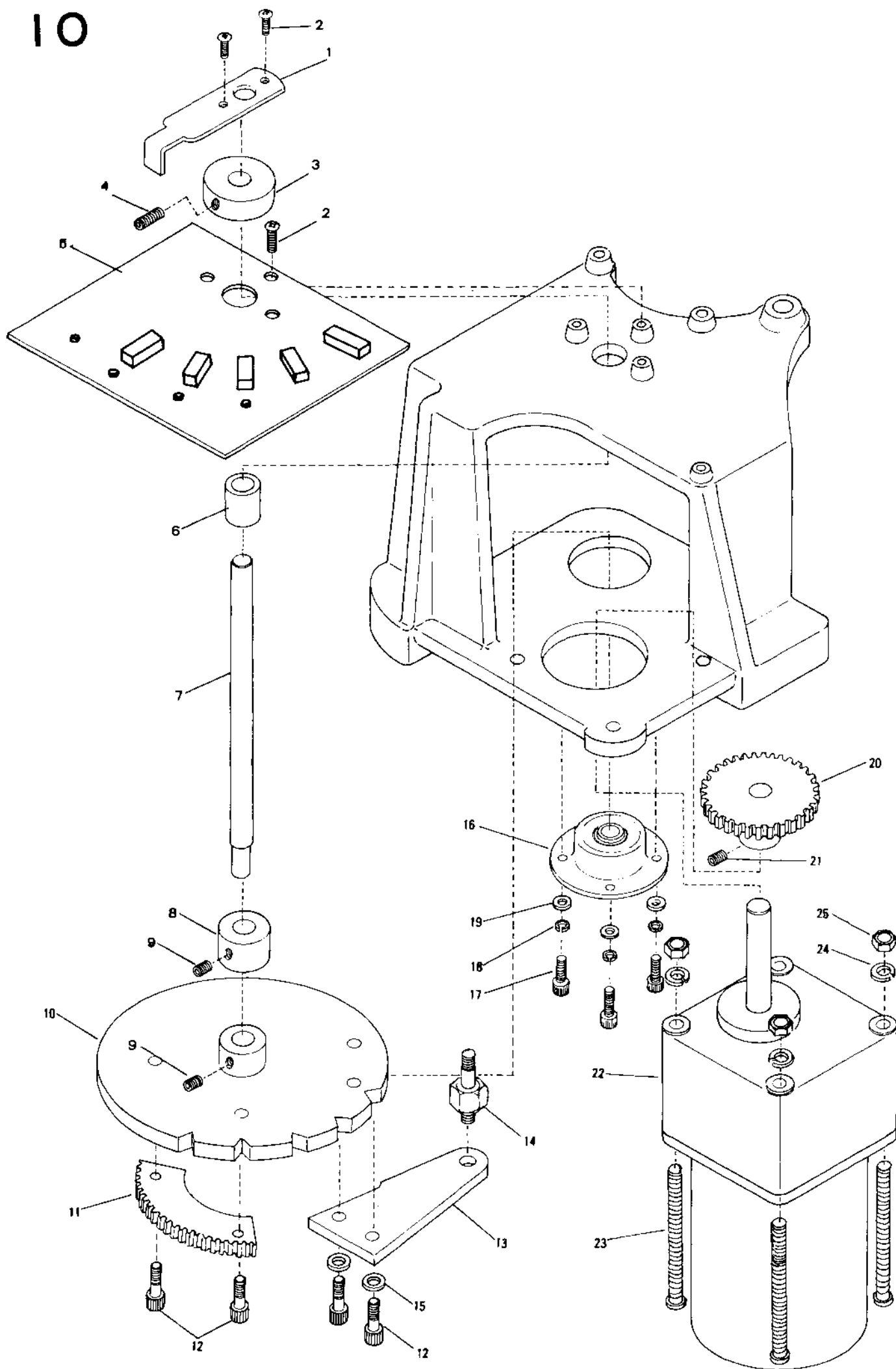
No.	PART #	Description
1	3259C	HAND PULLEY
2	3255H	COUPLING
3	91148	FRANGE UFL-004
4	31T1C01	ENCODER DRIVE GEAR No.1
5	31S2C02	BRAKE SHAFT
6		KEY 6×6×32L
7	31T2C01	ENCODER DRIVE GEAR No.2
8	31S9C	HOLDER FOR ENCODER
9	5121C	ENCODER
10	31S1C	HOUSING FOR BRAKE
11	31S5C01	DRIVE PULLEY
12	31T3C	BELT COVER
13	31S0C	BRAKE UNIT (JB-2.5)
14	31T4C	BELT COVER STAY
15		STOPPER
16	91003	BEARING 6001ZZ
17	31L9C	IDLER PULLEY
18	31M1C	IDLER STAY
19	31M0C	IDLER SHAFT
20	3111C	MOTOR (3P)
	3112C	MOTOR (1P)
21	92026	V-BELT (3V-500)3P 50/60HZ
	92027	V-BELT (3V-530) 1P 50/60HZ
22	31S3C01	MOTOR PULLEY (3P 50/60HZ)
	31S4C	MOTOR PULLEY (1P 50/60HZ)

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ROTARY COLOUR CHANGE SELECTOR ASSEMBLY

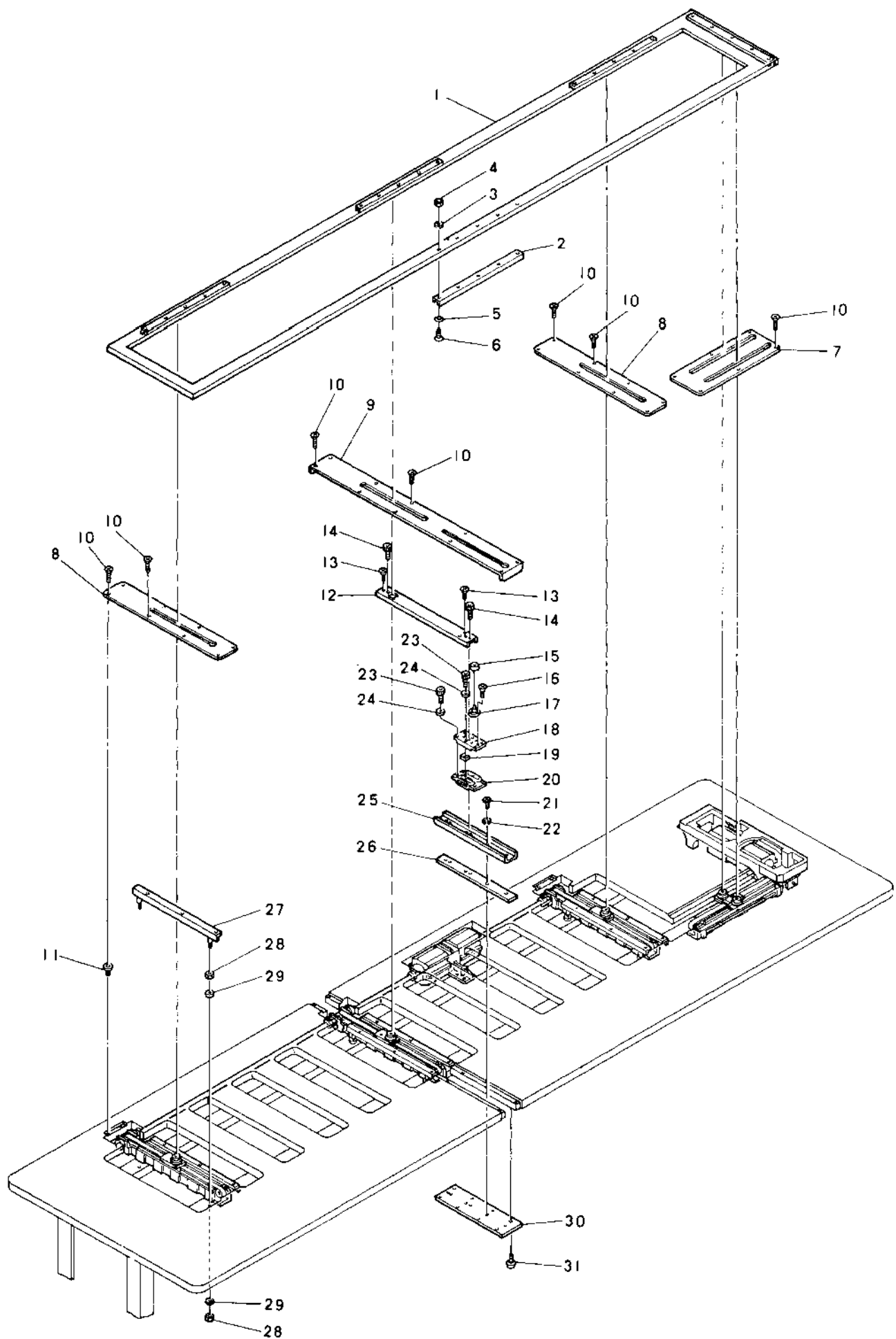
No.	Description
1	3313HJ BASE ROTARY COLOUR CHANGE ASSY
2	3326HJ ROTARY SOLENOID MOUNTING
3	 ALAN SCREW
4	 SPRING WASHER
5	 WASHER
6	 HEXAGONAL NUT
7	3385HJ ROTARY SOLENOID
8	3324HJ LINKAGE (LARGE)
9	3325HJ LINKAGE PLATE
10	 CIRCULAR SPRING PIN
11	3323HJ THREADED STUD
12	 WASHER
13	 CIRCLIP
14	2361F LOCK LEVER
15	2363F THREADED PIVOT STUD
16	 WASHER
17	 WASHER ALAN SCREW
18	 SPRING WASHER
19	 HEXAGONAL NUT
20	3329HJ LOCK CONFIRMATION LEVER
21	 ALAN SCREW
22	CRB6(NMB) UNIBALL COUPLING
23	 SPRING WASHER
24	3351HJ HEXAGONAL CONNECTING ROD
25	 HEXAGONAL NUT



ROTARY COLOUR CHANGE SELECTOR ASSEMBLY

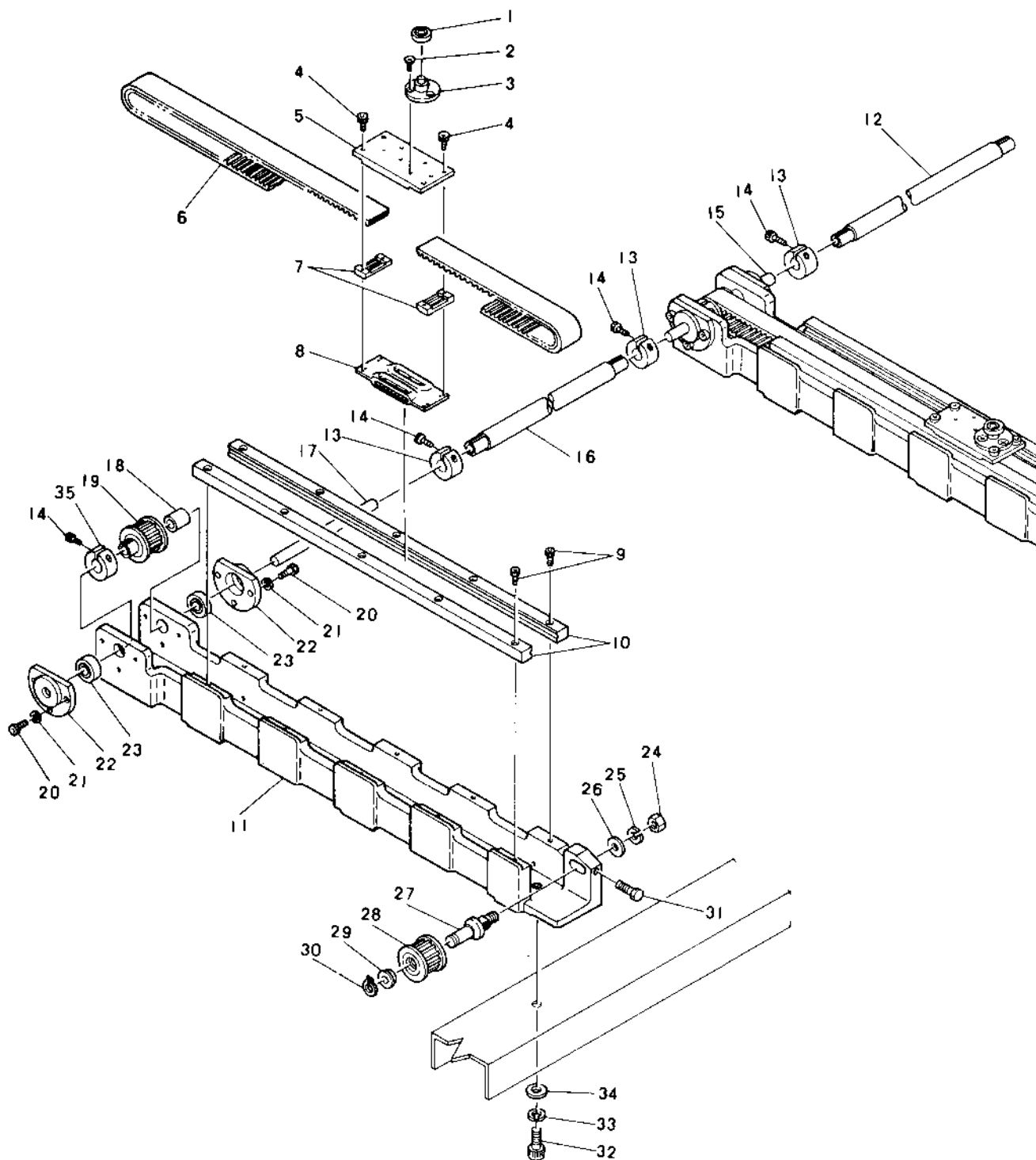
(EXPLODED VIEW)

No.	Description	
1	3328HJ	COLOUR CHANGE CONFIRMATION LEVER
2		SCREW
3	3317HJ	BUSH
4		GRUB SCREW
5	5114HJ	NEEDLE POSITION SENSOR UNIT
6	3319HJ	BUSH
7	3316HJ	SPINDLE
8	3318HJ	BUSH
9		GRUB SCREW
10	3315HJ	COLOUR CHANGE TURRET
11	3322HJ	GEAR (LARGE)
12		ALAN SCREW
13	2335F	FLANGE PLATE FOR TURRET
14	2336F	JOINT PIN
15		WASHER
16	3361HJ	CLUTCH PLATE
17		ALAN SCREW
18		SPRING WASHER
19		WASHER
20	3321HJ	GEAR (SMALL)
21		GRUB SCREW
22	3381HJ	REDUCTION GEAR BOX
23		BOLT
24		SPRING WASHER
25		HEXAGONAL NUT



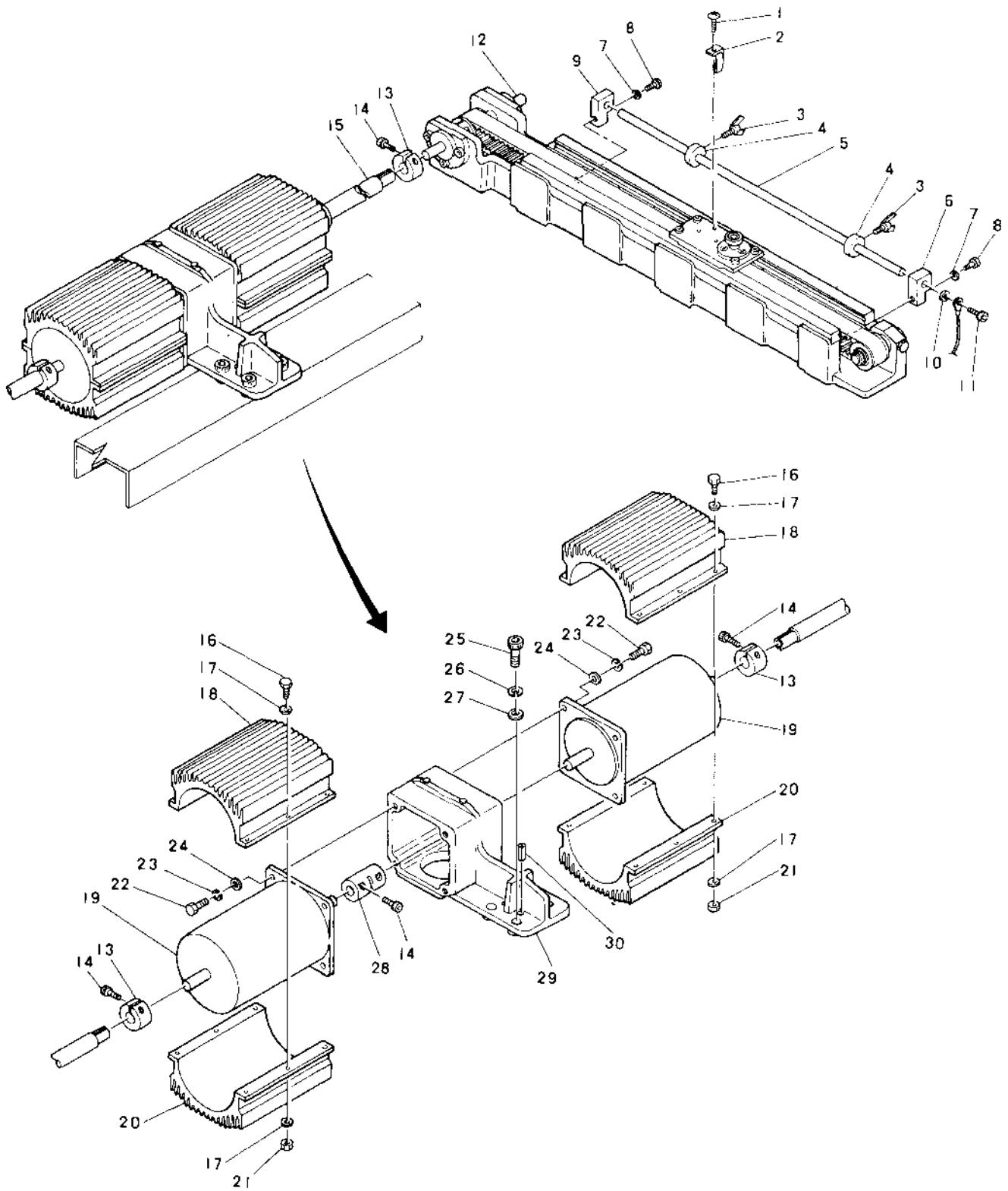
PANTOGRAPH DRIVE MECHANISM 1

No.	Description
1	4510HJ PANTOGRAPH (6 HEADS)
	4520HJ PANTOGRAPH (8 HEADS)
	4530HJ PANTOGRAPH (10 HEADS)
	4540HJ PANTOGRAPH (12 HEADS)
2	4835HJ SLIDER
3	 WASHER
4	 NUT (M 4)
5	 WASHER
6	 SCREW (M 4)
7	4816HJ V GUIDE COVER
	4819HJ V GUIDE COVER
8	4814HJ H GUIDE COVER
9	4815HJ H CENTER GUIDE COVER
10	 SCREW (M 4)
11	 NUT (M 4)
12	4824HJ H CONNECTING CHANNEL
13	 SCREW (M 4)
14	 BOLT (M 4)
15	625ZZ BEARING
16	 SCREW (M 4)
17	4826HJ BEARING SHAFT
18	4821HJ H SLIDE PACK BASE
19	4838HJ SPACER FOR FBW 3590
20	4831H SLIDE PACK
21	 SCREW (M 4)
22	 WASHER
23	 BOLT (M 3)
24	 WASHER
25	 RAIL FBW 3590 (400L)
26	4829HJ SPACER FOR H CENTER GUIDE RAIL
27	4817HJ GUIDE COVER BASE (R/L)
28	 NUT (M 6)
29	 WASHER
30	4828HJ H CENTER GUIDE RAIL BASE
31	 SCREW



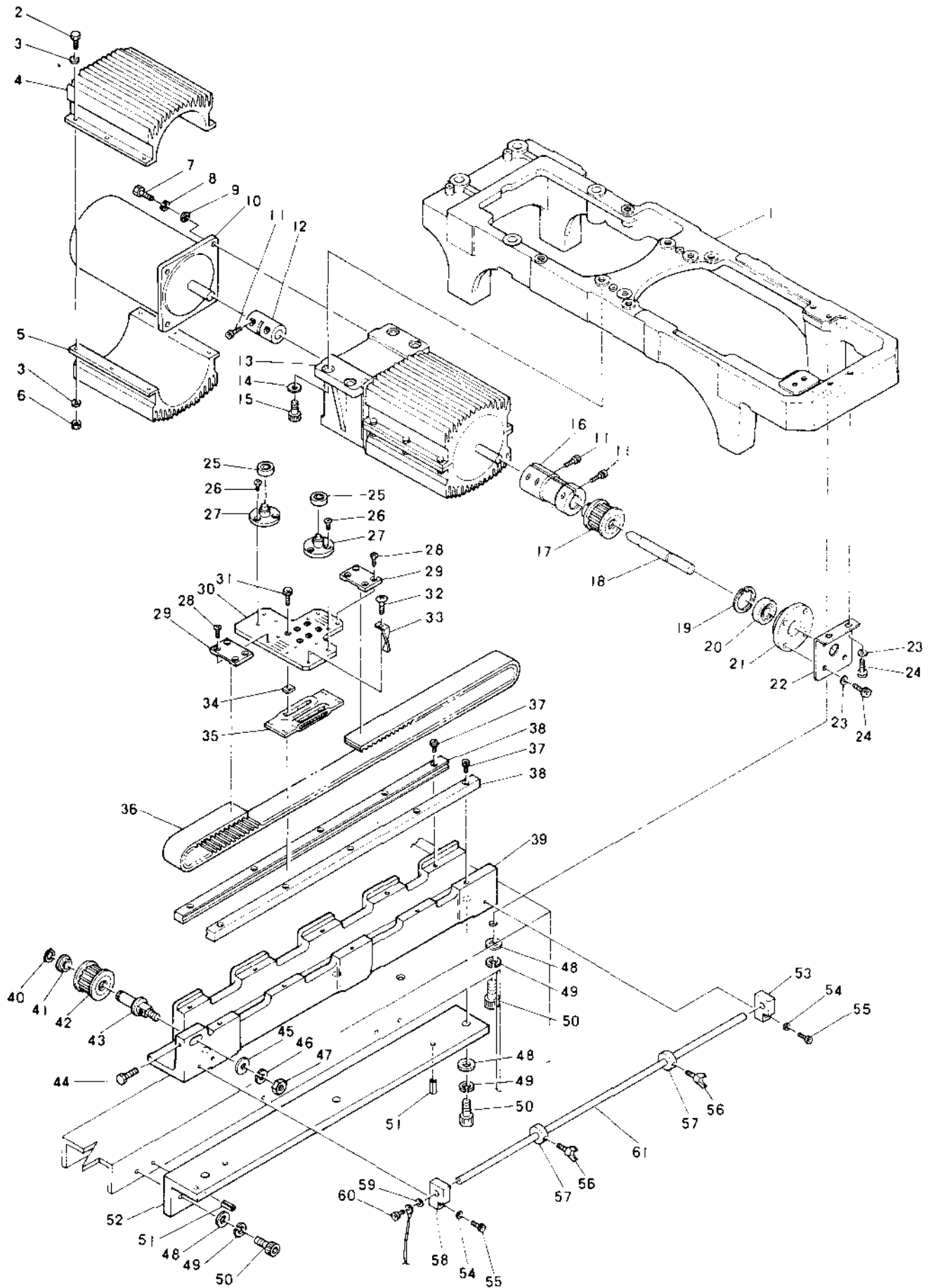
PANTOGRAPH DRIVE MECHANISM (H DIRECTION) 2

No.	Description
1	625ZZ BEARING
2	 SCREW (M 4 X 0.7)
3	4826HJ BEARING SHAFT
4	 BOLT (M 3)
5	4821HJ H SLIDE PACK BASE
6	T5-20-222 TIMING BELT
7	4765HJ TIMING BELT RUCK
8	4831H SLIDE PACK
9	 BOLT (M 4)
10	4833HJ GUIDE RAIL
11	4811HJ H RAIL BASE
12	4783HJ PULSE MOTOR CONNECTING SHAFT (8 HEADS)
	4785HJ PULSE MOTOR CONNECTING SHAFT (10 HEADS)
	4789HJ PULSE MOTOR CONNECTING SHAFT (12 HEADS)
13	4718H COUPLING
14	 BOLT (M 5)
15	4764HJ TIMING BELT SHAFT
16	4781HJ PULSE MOTOR CONNECTING SHAFT (8 HEADS)
	4787HJ PULSE MOTOR CONNECTING SHAFT (10,12 HEADS)
17	4759HJ TIMING BELT SHAFT
18	4762HJ TIMING PULLEY COLLAR
19	4752HJ TIMING BELT PULLEY
20	 BOLT (M 4 X 0.7)
21	 WASHER
22	4769HJ SHAFT HOUSING
23	 BEARING (108)
24	 NUT (M 8)
25	 WASHER
26	 WASHER
27	4827HJ TIMING PULLEY SHAFT (FRONT)
28	4754HJ TIMING BELT PULLEY
29	4841H TIMING PULLEY SHAFT BUSH
30	 CIRCLIP
31	 BOLT (M 4)
32	 BOLT (M 8)
33	 WASHER
34	 WASHER
35	4719HJ COUPLING



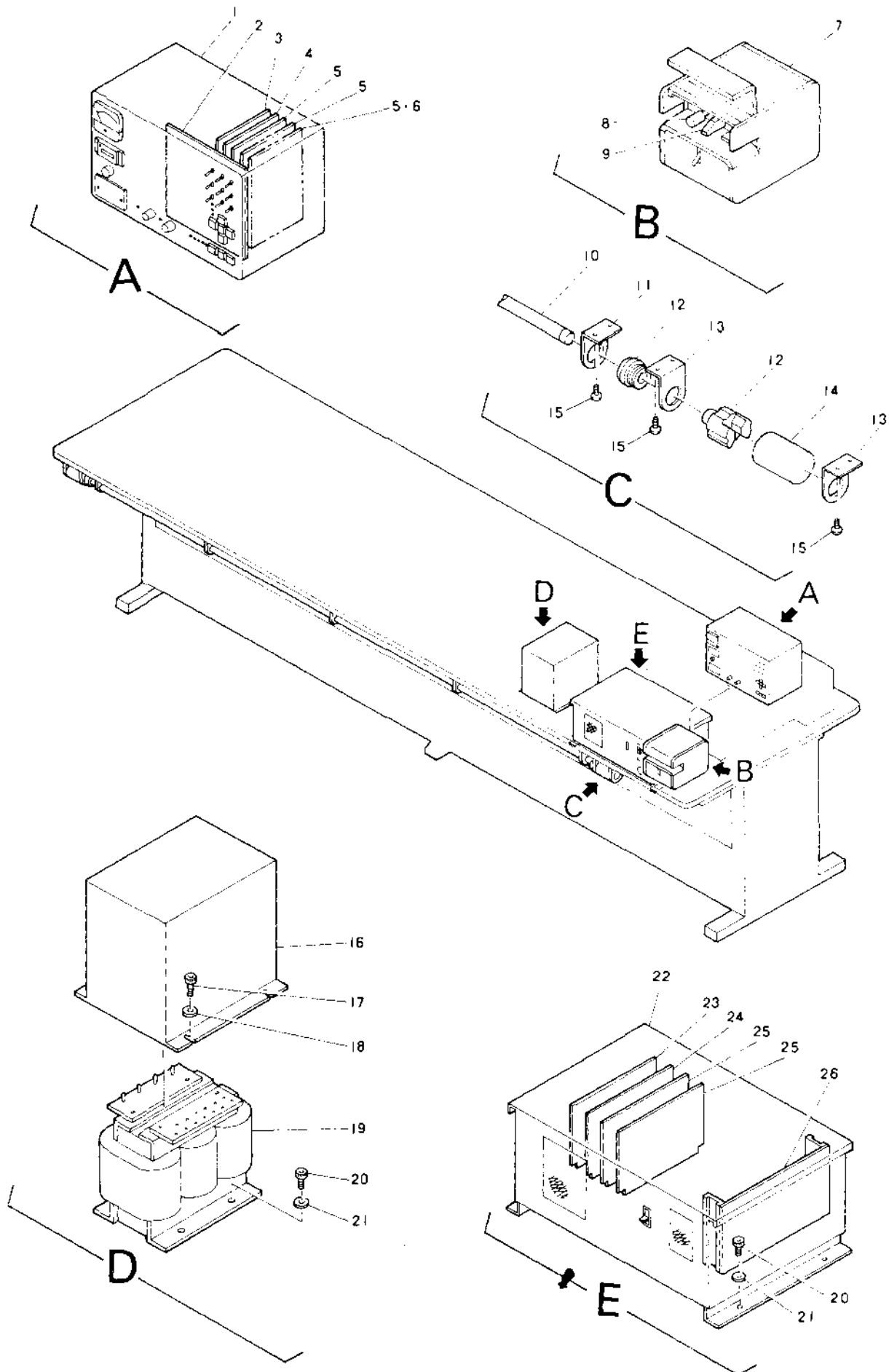
PANTOGRAPH DRIVE MECHANISM (H DIRECTION) 3

No.	Description
1	 SCREW (M 4)
2	4596HJ FRAME LIMIT STOP SENSOR PLATE
3	 SCREW
4	4547HJ COLLAR FOR FRAME LIMIT STOP
5	4548HJ FRAME LIMIT STOP BAR
6	4519HJ FRAME LIMIT SWITCH BASE (L)
7	 WASHER
8	 BOLT (M 3)
9	4518HJ FRAME LIMIT SWITCH BASE (R)
10	 WASHER
11	 BOLT
12	4759HJ TIMING BELT SHAFT
13	4718HJ COUPLING
14	 BOLT (M 5)
15	4782HJ PULSE MOTOR CONNECTING SHAFT (8 HEADS)
	4786HJ PULSE MOTOR CONNECTING SHAFT (10 HEADS)
	4788HJ PULSE MOTOR CONNECTING SHAFT (12 HEADS)
16	 BOLT (M 3 X 0.5)
17	 WASHER
18	4712H PULSE MOTOR COVER
19	4711H PULSE MOTOR
20	4712H PULSE MOTOR COVER
21	 NUT (M 3)
22	 BOLT (M 5 X 0.8)
23	 WASHER
24	 WASHER
25	 BOLT (M 8)
26	 WASHER
27	 WASHER
28	4717H COUPLING
29	4715HJ PULSE MOTOR BRACKET
30	 ROLL PIN



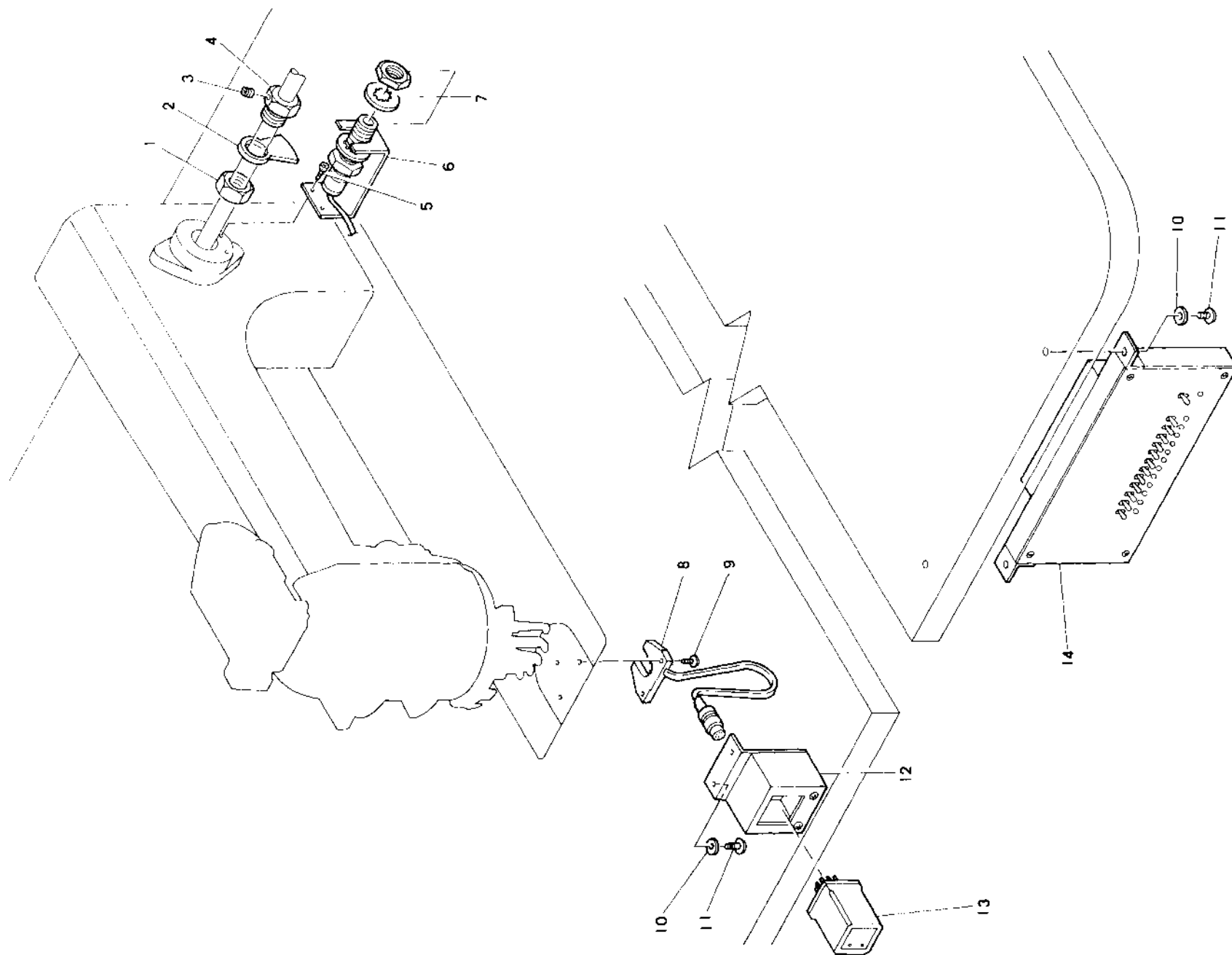
PANTOGRAPH DRIVE MECHANISM (V DIRECTION) 4

No.	Description
1	3311HJ-4 CONTROL UNIT BASE
2	 SCREW (M 3)
3	 WASHER
4	4712H PULSE MOTOR COVER
5	4712H PULSE MOTOR COVER
6	 NUT (M 3)
7	 BOLT (M 5)
8	 WASHER
9	 WASHER
10	4711H PULSE MOTOR
11	 BOLT (M 5)
12	4717H COUPLING
13	4716HJ PULSE MOTOR BRACKET (V)
14	 WASHER
15	 BOLT (M 6)
16	4767HJ-1 V PULSE MOTOR COUPLING
17	4753HJ PULLEY FOR TIMING BELT
18	4761HJ-1 V TIMING BELT SHAFT
19	 CIRCLIP
20	 BEARING (6000Z)
21	4768HJ V TIMING BELT SHAFT HOUSING
22	4729HJ BEARING BRACKET
23	 WASHER
24	 BOLT (M 5)
25	625ZZ BEARING
26	 SCREW (M 4)
27	4826HJ BEARING SHAFT
28	 SCREW (M 4)
29	4825HJ TIMING BELT BUCKLE
30	4823HJ V SLIDE PACK BASE
31	 BOLT (M 3)
32	 SCREW (M 4)
33	4597HJ FRAME LIMIT STOP SENSOR PLATE
34	4838HJ SPACER FBW 3590
35	4831H SLIDE PACK
36	T5-20-208 TIMING BELT
37	 BOLT (M 4 X 0.7)
38	4833HJ GUIDE RAIL
39	4812HJ V RAIL BASE (8,10,12 HEADS)
	4813HJ V RAIL BASE (6 HEADS)
40	 CIRCLIP
41	4841H TIMING PULLEY SHAFT BUSH
42	4754HJ TIMING BELT PULLEY
43	4827HJ TIMING PULLEY SHAFT (FRONT)
44	 BOLT (M 4 X 0.7)
45	 WASHER
46	 WASHER
47	 NUT (M 8)
48	 WASHER
49	 WASHER
50	 BOLT (M 8)
51	 ROLL PIN
52	4746HJ V RAIL BASE BRACKET
53	4518HJ FRAME LIMIT SWITCH BASE (R)
54	 WASHER
55	 BOLT (M 3)
56	 SCREW
57	4547HJ COLLAR
58	4519HJ FRAME LIMIT SWITCH BASE (L)
59	 WASHER
60	 BOLT (M 3)
61	4548HJ FRAME LIMIT STOP BAR



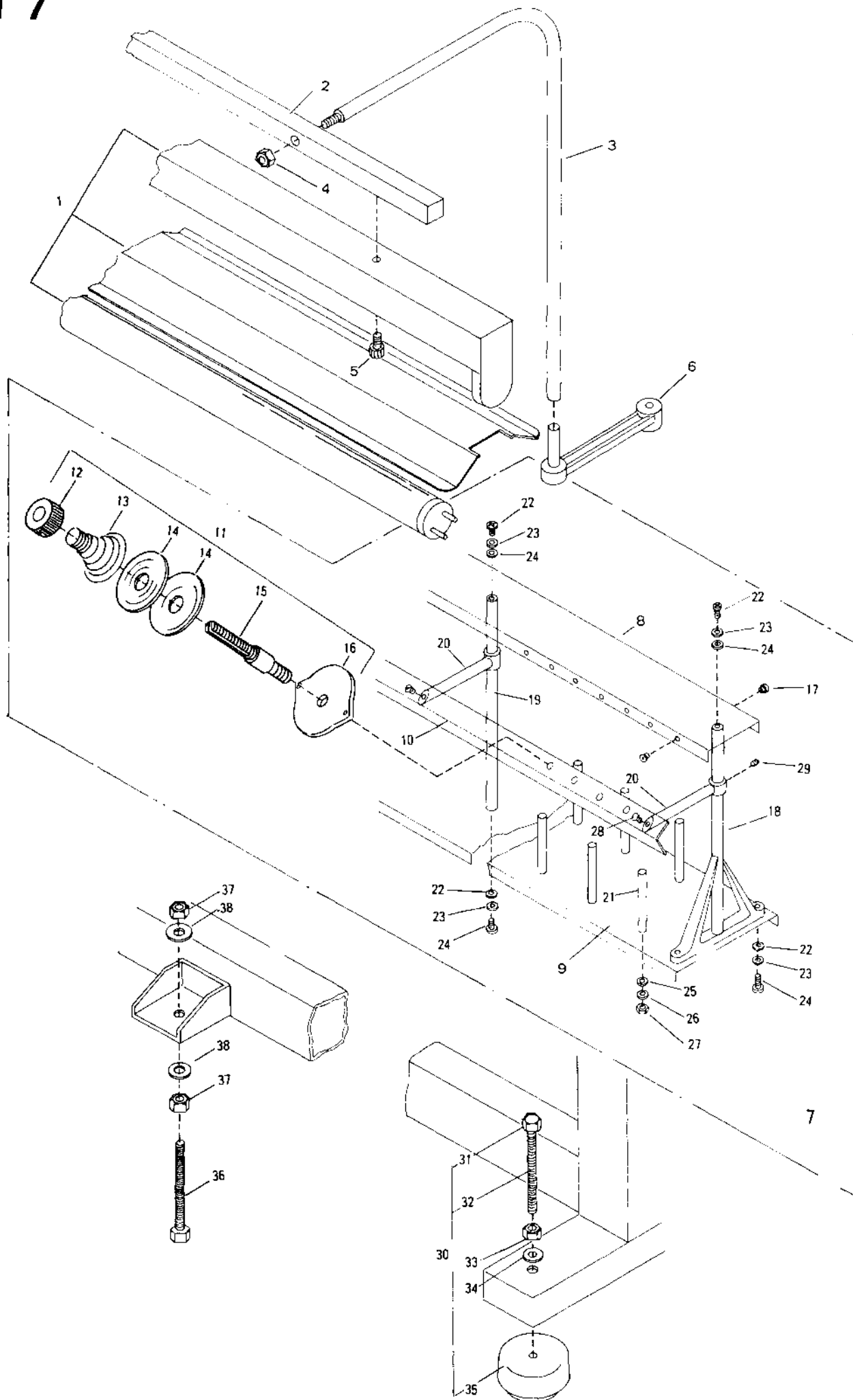
ELECTRONIC CONTROL

No.	Description	
1	5110HJ-3	CONTROL PANEL BE J R, S R
2		MOTHER BOARD
3		INTERFACE BOARD J 3 3430a, 3435
4		CPU BOARD J 2 3422, 3423 a
5		MEMORY BOARD 3401
6		MT CONTROL BOARD 3410
7	5222H	TAPE READER BNR200D
8		PINCH ROLLER
9		LED ARRAY
10	5316HJ	BAR SWITCH (STOP/START)
11	5319F	BRACKET STOP/START BAR SWITCH
12	5311F	STOP SWITCH
	5312F	START SWITCH
13	5318F	BRACKET STOP/START BAR SWITCH
14	5315F	STOP SWITCH CASING
15		SCREW
16	5201HJ	TRANSFORMER COVER
17		SCREW (M 6)
18		WASHER
19	5211HJ	TRANSFORMER
20		SCREW (M 6)
21		WASHER
22	5120HJ-3	BE J R, S R MOTOR DRIVER
23		DRIVER PCB J 1 3450
24		DRIVER PCB J 2 3460, 3462
25		DRIVER PCB J 3/J 4 3470
26		CONTROL PCB J 5/J 6



UNDER THREAD STOP MOTION (UTSM) ASSY

No.	Description	
1	5418F	 HEXAGONAL NUT
2	5416F	 PROXIMITY SWITCH PROBE
3		 SCREW
4	5417F	 HEXAGONAL NUT
5		 SCREW
6	5414F	 PROXIMITY SWITCH BRACKET
7	5413F	 PROXIMITY SWITCH
8	5411F	 SENSOR UTSM
9		 SCREW (M 3)
10		 WASHER
11		 SCREW
12	5401F	 AMPLIFIER CASING
13	5412F	 AMPLIFIER
14	5410HJ	 CONTROL BOX UNDER THREAD STOP MOTION



LIGHT FITTINGS, THREAD STAND, AND SUPPORTS

No.	Description	
1	7110F	FLORESCENT LIGHT UNIT
2	7114HJ	TRUNKING
3	7115F	LIGHT STAND
4		CHROME HEXAGONAL NUT (W 3/8)
5		SCREW (M 5 X 0.8)
6	7116F	BRACKET
7	7101HJ	THREAD STAND ASSY (6 HEADS)
	7102HJ	THREAD STAND ASSY (8 HEADS)
	7103HJ	THREAD STAND ASSY (10 HEADS)
	7104HJ	THREAD STAND ASSY (12 HEADS)
8	7121HJ	UPPER COVER THREAD STAND
9	7122HJ	BASE THREAD STAND
10	7124HJ	THREAD GUIDE BAR
11	2405H	THREAD TENSION UNIT ASSY
12	2471F	ADJUSTING NUT
13	2435H	SPRING
14	2425F	TENSION DISC
15	2416F	THREAD STAND TENSION POST
16	2421H	BACKING PLATE
17	2493F	NUT
18	7125HJ	THREAD STAND FRAME END PILLAR
19	7126HJ	THREAD STAND PILLAR
20	7127HJ	BRACKET AND ARM-THREAD STAND
21	7128F	THREAD CONE PIN
22		WASHER
23		SPRING WASHER
24		BOLT
25		WASHER (M 5 X 0.8)
26		SPRING WASHER
27		NUT
28		SCREW (M 5 X 0.8)
29		SCREW
30	1290H	FOOT ASSY
31		NUT
32	1292H	BOLT
33		HEXAGONAL NUT
34		WASHER
35	1241H	RUBBER FOOT
36	1296H	BOLT
37		HEXAGONAL NUT
38		WASHER